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PAA-g-PPO Amphiphilic Graft Copolymer: Synthesis and Diverse Micellar Morphologies

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ABSTRACT: A series of well-defined amphiphilic graft copolymers consisting of hydrophilic poly(acrylic acid) backbone and hydrophobic poly(propylene oxide) side chains were synthesized by sequential reversible addition—fragmentation chain transfer (RAFT) polymerization and atom transfer nitroxide radical coupling (ATNRC) chemistry followed by selective hydrolysis of poly(*tert*-butyl acrylate) backbone. A new Br- containing acrylate monomer, *tert*-butyl 2-((2-bromopropanoyloxy)methyl) acrylate, was first prepared, and it can be polymerized via RAFT in a controlled way to obtain a well-defined homopolymer with narrow molecular weight distribution ($M_{\rm w}/M_{\rm n}=1.06$). Grafting-onto strategy was employed to synthesize PtBA-g-PPO well-defined graft copolymers with narrow molecular weight distributions ($M_{\rm w}/M_{\rm n}=1.05-1.23$) via ATNRC reaction between Br-containing PtBA-based backbone and poly(propylene oxide) with 2,2,6, 6-tetramethylpiperidine-1-oxyl (TEMPO) end group using CuBr/PMDETA or Cu/PMDETA as catalytic system. The final PAA-g-PPO amphiphilic graft copolymers were obtained by the selective acidic hydrolysis of PtBA backbone in acidic environment without affecting the side chains. The critical micelle concentrations in aqueous media were determined by a fluorescence probe technique. Diverse micellar morphologies were formed with varying the content of hydrophobic PPO segment.

Introduction

Poly(propylene oxide) (PPO) is a kind of nonionic polymer, and it is soluble in most common organic solvents whereas hardly soluble in water. PPO can be applied in many fields such as lubricants, surfactants, hydraulic pressure liquid, and so on. 1 In particular, PPO segment can be used to modulate the properties of polymeric solution by its incorporation into a macromolecule.4 Many synthetic pathways are available for the preparation of well-defined block copolymers comprising PPO block. 5,6 Each segment can be prepared independently and connected by the postpolymerization coupling of functional end groups. Moreover, PPO homopolymer prepared by anionic polymerization contains one or two hydroxyl end functionalities, and this kind of commercially available functional PPO homopolymer is in favor of almost unlimited chemical modification. PPO-based block copolymers (PEO was usually selected as another block)^{5–19} have been extensively studied due to their convenient syntheses, and only a few examples touched on PPO-based graft copolymers. ^{20–28} Most of these graft copolymers were synthesized from PPO-based macromonomers containing (meth)acrylate end groups using living or traditional radical polymerization, and ester linkages were employed to connect PPO side chains with the hydrophobic backbone in these "graft" copolymers, implying PPO segments would be detached after the hydrolysis of ester connections. PPO-based graft copolymers can also be obtained via other types of PPO-based macromonomers by the condensation polymerization or catalyzed coupling polymerization. ^{24,25} Moreover, nucleophilic substitution reactions ^{26,27} were also applied to synthesize the graft copolymers containing PPO side chains, whose backbone and side chains were prepared independently; however, the grafting densities of these graft copolymers were not clear ²⁶ or very low (60/1230 = 4.88%), ²⁷ and they possessed broad molecular weight distributions, ^{26,27} this indicating that these graft copolymers might not be well-defined. The pendant hydroxyls of ethylene—vinyl alcohol copolymer were also employed to initiate anionic graft polymerization of propylene oxide to afford the densely grafted polymers containing PPO side chains. ²⁸ However, none has reported the well-defined amphiphilic graft copolymer bearing hydrophilic backbone and hydrophobic PPO side chains.

Generally, polymer chemists employed three strategies including grafting-through, grafting-from, and grafting-onto to synthesize the graft copolymer. Graft copolymers can be obtained via the polymerization of macromonomers using the grafting-through strategy, the resulting graft copolymers via the conventional radical polymerization possessed a broad chain-length distribution, and living polymerization yielded well-defined graft copolymers with low molecular weights. The grafting-from approach utilized the pendant initiation groups on the backbone to initiate the polymerization (generally employing living radical polymerization including atom transfer radical polymerization (ATRP), 22-34 reversible addition—fragmentation chain transfer (RAFT) polymerization, 35,36 and single-electron-transfer living radical polymerization (SET-LRP) 37,38) of another monomer to form the side chains.

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method is to attach the side chains onto the backbone by a coupling reaction. ⁴¹ In this situation, both the backbone and side chains can be prepared and characterized independently, so it is easy to synthesize the graft copolymers with certain structures. Since propylene oxide cannot be polymerized by living radical polymerization, it is impossible to employ the grafting-from strategy to obtain the graft copolymers with PPO side chains. Thus, the grafting-onto strategy is a suitable approach to synthesize well-defined amphiphilic graft copolymers containing hydrophobic PPO side chains due to the commercial availability of well-defined PPO homopolymer possessing hydroxyl end functionalities. However, this technique requires high coupling efficiency between the backbone and the side chains. ⁴¹

As a highly efficient coupling reaction, click chemistry⁴² has been extensively applied for the construction of well-defined (functional) polymer architectures;^{43–46} however, special care must be taken due to the instability of azide compounds.⁴⁷ Recently, Huang and co-workers reported a new coupling reaction called atom transfer nitroxide radical coupling (ATNRC) chemistry,^{47–51} which was realized by mixing a TEMPO-containing polymer with another Br-containing polymer in the presence of CuBr/PMDETA catalytic system. The coupling efficiency of ATNRC was as high as 90%,^{48,49} which is similar to that of click chemistry. Thus, ATNRC can serve as a relatively convenient and safe way with "click-like" efficiency to synthesize the graft copolymers with certain structures using the grafting-onto strategy.

In this work, we reported the synthesis of poly(acrylic acid)-g-poly(propylene oxide) (PAA-g-PPO) well-defined amphiphilic graft copolymer, whose backbone and side chains were both with certain and defined structures (Scheme 1). A new acrylic

monomer, *tert*-butyl 2-((2-bromopropanoyloxy)methyl)acrylate (*t*BBPMA), was first prepared, and it was homopolymerized via RAFT to form well-defined Br-containing poly(*tert*-butyl acrylate)-based backbone. Next, well-defined poly(*tert*-butyl acrylate)-*g*-poly(propylene oxide) (*Pt*BA-*g*-PPO) graft copolymers with narrow molecular weight distributions were synthesized via ATNRC between *Pt*BA-based backbone and TEMPO-containing PPO side chains (PPO-TEMPO) catalyzed by CuBr/PMDETA or Cu/PMDETA. The final amphiphilic graft copolymers were obtained by the selective acidic hydrolysis of *Pt*BA backbone, and they can form diverse micellar morphologies in aqueous media.

Experimental Section

Materials. tert-Butyl acrylate (tBA, Aldrich, 98%) was washed with 5% aqueous NaOH solution to remove the inhibitor, then washed with water, dried over CaCl₂, and distilled twice from CaH₂ under reduced pressure prior to use. CuBr (Aldrich, 98%) was purified by stirring overnight over CH₃CO₂H at room temperature, followed by washing the solid with ethanol, diethyl ether, and acetone prior to drying at 40 °C under vacuum for 1 day. Pyrene (Aldrich, 98%) was purified by recrystallization in ethanol for three times. 2,2'-Azobis-(isobutyronitrile) (AIBN, Aldrich, 98%) was recrystallized from anhydrous ethanol. Triethylamine (TEA, Aldrich, 99.5%) was dried over KOH and distilled over CaH₂ under N₂ prior to use. Tetrahydrofuran (THF, Aldrich, 99%), dichloromethane (Aldrich, 99.5%), chloroform (Aldrich, 99%), and toluene (Aldrich, 99.8%) were dried over CaH2 and distilled from sodium and benzophenone under N₂ prior to use. Cumyl

Scheme 1. Synthesis of PAA-g-PPO Well-Defined Amphiphilic Graft Copolymer

$$O \longrightarrow Br$$

$$O$$

dithiobenzoate (CDB) was synthesized according to previous literature. See 2-Bromopropionic acid (Aldrich, 99%), copper powder (Aldrich, 99%), 4-hydroxy-2,2,6,6-tetramethylpiperidine-1-oxyl (HTEMPO, Aldrich, 97%), formalin (Aldrich, 38 wt %), poly(propylene oxide) monobutyl ether (PPO-OH, $M_n = 1000$ and 2500, Aldrich), 1,4-diazabicyclo[2.2.2]octane (DABCO, Aldrich, 98%), N_iN' -dicyclohexylcarbodiimide (DCC, Aldrich, 99%), 4-di(methylamino)pyridine (DMAP, Aldrich, 99%), $N_iN_iN_iN_iN_i'$ -pentamethyldiethylenetriamine (PMDETA, Aldrich, 99%), thionyl chloride (Aldrich, 99%), succinic anhydride (Aldrich, 99%), and trifluoroacetic acid (TFA, Aldrich, 99%) were used as received.

Measurements. FT-IR spectra were recorded on a Nicolet AVATAR-360 FT-IR spectrophotometer with a resolution of 4 cm⁻¹. All ¹H NMR (500 MHz) and ¹³C NMR (125 MHz) analyses were performed on a Bruker Avance 500 spectrometer in CDCl₃, except that ¹H NMR spectrum of PPO-TEMPO was measured in CD₃OD in the presence of stoichiometric HCOONH₄ and Pd/C. ⁴⁸ TMS (¹H NMR) and CDCl₃ (¹³C NMR) were used as internal standards. Elemental analysis was carried out on a Carlo-Erba1106 system. Bromine content was determined by the titrations with Hg(NO₃)₂. ESI-MS was measured by an Agilent LC/MSD SL system, and MALDI-TOF-MS was measured by an Applied Biosystems Voyager DE-STR spectrometer. Relative molecular weights and molecular weight distributions were measured by conventional gel permeation chromatography (GPC) system equipped with a Waters 1515 isocratic HPLC pump, a Waters 2414 refractive index detector, and a set of Waters Styragel columns (HR3, HR4, and HR5, 7.8 × 300 mm). GPC measurements were carried out at 35 °C using THF as eluent with a flow rate of 1.0 mL/min. The system was calibrated with linear polystyrene standards. Steadystate fluorescent spectra were recorded on a Hitachi F-4500 spectrofluorometer with the bandwidths of 10 nm for excitation and 2.5 nm for emission, where $\lambda_{\rm ex} = 339$ nm. Transmission electron microscope (TEM) images were obtained by a JEOL JEM-1230 instrument operated at 80 kV.

Synthesis of tert-Butyl 2-((2-Bromopropanoyloxy)methyl)acrylate. Acrylic monomer 1 was synthesized in two steps using commercially available tert-butyl acrylate, formalin, and 2-bromopropionic acid as starting materials. First, tert-butyl acrylate reacted with formalin to give an intermediate of tertbutyl (2-hydroxymethyl)acrylate with a yield of 77.0%. Next, the desired acrylic monomer 1 was obtained via the reaction between the intermediate and 2-bromopropionic acid at room temperature with a yield of 94.4%. ESI-MS (m/z): found (M - m/z)56)⁺: 237. Anal. Calcd for C₁₁H₁₇O₄Br: C, 45.05%; H, 5.80%; Br, 27.30%. Found: C, 45.37%; H, 5.58%; Br, 27.20%. FT-IR: ν (cm⁻¹): 2979, 2934, 1748, 1720, 1643, 1448, 1394, 1369, 1146, 1063, 848, 816, 761, 515. 1 H NMR: δ (ppm): 1.38 (9H, C(C H_3)₃), 1.71 (3H, CH₃CH), 4.31 (1H, CH₃CH), 4.72 (2H, CO₂CH₂), 5.71 and 6.17 (1H, $CH_2=C$). ¹³C NMR: δ (ppm): 21.5 (CH_3CH), $27.9 (C(CH_3)_3), 39.6 (CH_3CH), 63.6 (CO_2CH_2), 81.3 (C(CH_3)_3),$ 126.5 ($CH_2=C$), 136.1 ($CH_2=C$), 163.9 ($CO_2C(CH_3)_3$), 169.4 $(CO_2CH_2).$

RAFT Homopolymerization of Acrylic Monomer. AIBN (0.082 g, 0.50 mmol) and CDB (0.408 g, 1.50 mmol) were first added to a 25 mL Schlenk flask (flame-dried under vacuum prior to use) sealed with a rubber septum for degassing and kept under N₂. Next, tBBPMA 1 (11.00 g, 37.52 mmol) and dry toluene (3.0 mL) were charged via a gastight syringe. The flask was degassed by three cycles of freezing—pumping—thawing followed by immersing the flask into an oil bath set at 70 °C. The polymerization was terminated by immersing the flask into liquid N₂ after 12 h. THF was added to dilute the solution, and the solution was precipitated into hexane. After repeated purification by dissolving in THF and precipitating in hexane, 4.75 g of pink powder was obtained after drying in vacuo. AIBN was used to remove the dithiobenzoate moiety according to previous report.⁵³ Finally, a white powder, poly(tert-butyl

2-((2-bromopropanoyloxy)methyl)acrylate) (PtBBPMA) **2**, was obtained after drying *in vacuo*. GPC: $M_n = 6200$, $M_w/M_n = 1.06$. FT-IR: ν (cm⁻¹): 2978, 2932, 1736, 1448, 1394, 1368, 1253, 1143, 998, 970, 842, 753. ¹H NMR: δ (ppm): 1.45 (9H, C(C H_3)₃), 1.86 (2H, C H_2 CCO₂ and 3H, C H_3 CH), 4.53 (1H, CH₃CH and 2H, CO₂C H_2). ¹³C NMR: δ (ppm): 21.9 (CH₃CH), 28.2 (C(CH₃)₃), 40.5 (CH₂CCO₂ and CH₃CH), 49.4 (CH₂CCO₂), 65.6 (CO₂CH₂), 83.2 (C(CH₃)₃), 169.5 (CO₂CH₂), 171.5 (CO₂C-(CH₃)₃). Element analysis: Br% = 27.12%.

Functionalization of PPO. In a typical procedure, PPO-OH (10.00 g, $M_n = 1000$, 10 mmol), succinic anhydride (2.5018 g, 25 mmol), DMAP (0.1222 g, 1 mmol), and dry chloroform (250 mL) were added to a 500 mL three-neck flask, and the mixture was stirred at 80 °C for 18 h. Chloroform was removed by rotary evaporation, and unreacted succinic anhydride was eliminated by filtration. The filtrate was diluted with chloroform and washed with brine. A yellowish liquid, carboxyl-functionalized PPO (PPO-COOH, 7.76 g, 70.5%) was obtained by silica column chromatography. FT-IR: ν (cm⁻¹): 3489 (COOH), 2971, 2870, 1736 (C=O), 1459, 1374, 1345, 1297, 1112, 1014, 928, 866.

PPO-COOH (3.8315 g, 3.48 mmol) and thionyl chloride (20 mL, 275.4 mmol) were added to a 50 mL flask, and the mixture was stirred at room temperature for 2.5 h. Unreacted thionyl chloride was removed in vacuo at 50 °C to obtain acylchloride-functionalized PPO (PPO-COCl). Next, HTEMPO (2.1750 g, 13.92 mmol), DMAP (0.0510 g, 0.4176 mmol), TEA (0.5 mL, 3.48 mmol), and dry THF (60 mL) were added to a 250 mL three-neck flask, and the solution was cooled to 0 °C for adding PPO-COCI (dissolved in 60 mL of dry THF). The system was stirred at 0 °C for 1 h and was raised to room temperature with further stirring for 1 day. Brine was added to terminate the reaction. The organic phase was washed with water until the aqueous layer turned colorless. After drying over anhydrous MgSO₄, an orange liquid, TEMPO-functionalized PPO (PPO-TEMPO) 3a (2.846 g, 65.1%), was obtained by silica column chromatography. MAIDI-TOF-MS (m/z): found M⁺: 1317. FT-IR: ν (cm⁻¹): 2971, 2870, 1737 (C=O), 1458, 1374, 1345, 1297, 1259, 1111, 1014, 929, 868. ¹H NMR (CD₃OD in the presence of Pd/C and HCOONH₄): δ (ppm): 0.92 (3H, OCH₂CH₂CH₂CH₃), 1.12 (3H, OCH₂CHCH₃ and 12H, CH₃ of TEMPO), 1.46 (4H, OCH₂CH₂CH₂CH₃), 1.84 (4H, CH₂ of TEMPO), 2.57 (4H, CO₂CH₂CH₂CO₂), 3.49 (1H, OCH₂- $CHCH_3$), 3.60 (2H, OCH_2CHCH_3 and 2H, OCH_2CH_2 -CH2CH3).

ATNRC between PtBBPMA and PPO-TEMPO Catalyzed by CuBr/PMDETA. In a typical procedure, CuBr (0.0286 g, 0.1991 mmol) and PtBBPMA 2 (0.0587 g, $M_n = 6200$, $M_w/M_n = 1.06$, Br % = 27.12%) were added to a 50 mL Schlenk flask (flame-dried under vacuum prior to use) sealed with a rubber septum under N_2 . After three cycles of evacuating and purging with N_2 , PPO-TEMPO 3a (0.3000 g, 0.2389 mmol) in 10 mL of dry toluene and PMDETA (0.042 mL, 0.1991 mmol) were charged via a gastight syringe. The flask was degassed by three cycles of freezing-pumping-thawing followed by stirring at room temperature for 10 min. Next, the flask was immersed into an oil bath set at 90 °C. The coupling reaction lasted 1 day, and it was terminated by putting the flask into liquid N₂. The reaction mixture was diluted with THF and passed through a neutral alumina column to remove the residual copper complex. The purification of raw product was performed by dissolving in CH₃OH and filtering through an ultrafiltration membrane separator. The remaining CH₃OH solution in the separator was concentrated and dried in vacuo overnight to obtain PtBA-g-PPO **4c** graft copolymer. GPC: $M_{\rm n} = 25\,800,\ M_{\rm w}/M_{\rm n} = 1.05.$ FT-IR: ν (cm⁻¹): 2974, 2933, 1736, 1458, 1370, 1343, 1253, 1149, 925, 842, 749. ¹H NMR: δ (ppm): 0.91 (3H, $OCH_2CH_2CH_2CH_3$), 1.14 (3H, OCH_2CHCH_3 and 12H, CH_3 of TEMPO), 1.47 (9H, $O(CH_3)_3$ and 4H, $OCH_2CH_2CH_2CH_3$), 1.81 (3H, CH_3CHBr , 2H, CH_2CCO_2 and 4H, CH_2 of TEMPO), 2.60 (4H, CO₂CH₂CH₂CO₂), 3.43 (1H, OCH₂CHCH₃), 3.56 (2H, OCH₂CHCH₃ and 2H, OCH₂CH₂CH₂CH₃), 4.51 (1H, CH₃CHBr and 2H, CO₂CH₂), 5.03 (1H, CH of TEMPO). ¹³C NMR: δ (ppm): 14.1 (OCH₂CH₂CH₂CH₃), 17.5 (OCH₂-CHCH₃), 19.5 (OCH₂CH₂CH₂CH₃), 21.3 (NCCH₃), 22.0 (CH₃CH), 28.3 (C(CH₃)₃), 29.4 (CO₂CH₂CH₂CO₂), 31.9 (OCH₂CH₂CH₂CH₃), 33.8 (CO₂CH(CH₂)₂), 40.6 (CH₂CCO₂ and CH₃CHBr), 44.6 (NCCH₃), 49.4 (CH₂CCO₂), 60.4 (CO₂CH₂), 70.5 (CO₂CH(CH₂)₂), 71.4 (OCH₂CH₂CH₂CH₃), 71.9 (CH₃CHON), 73.5 (OCH₂CHCH₃), 75.5 (OCH₂CHCH₃), 83.3 (C(CH₃)₃), 169.7 (CO₂CH₂), 172.0 (CO₂C(CH₃)₃ and CO₂-CH₂CH₂CO₂).

ATNRC between PtBBPMA and PPO-TEMPO Catalyzed by Cu/PMDETA. Cu powder (0.0126 g, 0.1991 mmol) and PtBBPMA 2 (0.0587 g, $M_n = 6200$, $M_w/M_n = 1.06$, Br% = 27.12%) were added to a 50 mL Schlenk flask (flame-dried under vacuum prior to use) sealed with a rubber septum under N_2 . After three cycles of evacuating and purging with N_2 , PPO-TEMPO 3a (0.3000 g, 0.2389 mmol) in 10 mL of dry toluene and PMDETA (0.042 mL, 0.1991 mmol) were charged via a gastight syringe. The flask was degassed by three cycles of freezing-pumping- thawing followed by stirring at 20 °C for 2 days, and it was terminated by putting the flask into liquid N_2 . The reaction mixture was diluted with THF and passed through a neutral alumina column to remove the residual copper complex. The purification of raw product was performed by dissolving in CH₃OH and filtering through an ultrafiltration membrane separator. The remaining CH₃OH solution in the separator was concentrated and dried in vacuo overnight to obtain PtBA-g-PPO 4d graft copolymer. GPC: $M_n = 25300$,

Selective Acidic Hydrolysis of PtBA-g-PPO. PtBA-g-PPO 4 was dissolved in CH₂Cl₂ and treated with excess trifluoroacetic acid (10-fold) at 40 °C for 32 h. The solution was concentrated and precipitated into cold hexane. After filtration, PAA-g-PPO 5 amphiphilic graft copolymer was obtained after drying in *vacuo* overnight. FT-IR: ν (cm⁻¹): 3445 (COOH), 2973, 2933, 2584, 1736, 1449, 1376, 1236, 1158, 1104, 1007, 832, 758. ¹H NMR: δ (ppm): 0.91 (3H, OCH₂CH₂CH₂CH₃), 1.14 (3H, OCH₂CHCH₃ and 12H, CH₃ of TEMPO), 1.54 (4H, OCH₂-CH₂CH₂CH₃), 1.82 (3H, CH₃CHBr, 2H, CH₂CCO₂ and 4H, CH_2 of TEMPO), 2.59 (4H, $CO_2CH_2CH_2CO_2$), 3.43 (1H, OCH_2CHCH_3), 3.56 (2H, OCH_2CHCH_3 and 2H, OCH_2 -CH₂CH₂CH₃), 4.50 (1H, CH₃C*H*Br and 2H, CO₂C*H*₂), 5.03 (1H, C*H* of TEMPO). 13 C NMR: δ (ppm): 14.1 (OCH₂-CH₂CH₂CH₃), 17.5 (OCH₂CHCH₃), 19.5 (OCH₂CH₂CH₂-CH₃), 21.2 (NCCH₃), 22.9 (CH₃CH), 29.9 (CO₂CH₂CH₂CO₂), 32.0 (OCH₂CH₂CH₂CH₃), 33.7 (CO₂CH(CH₂)₂), 40.5 (CH₂-CCO₂ and CH₃CHBr), 44.3 (NCCH₃), 47.8 (CH₂CCO₂), 60.6 (CO_2CH_2) , 70.5 $(CO_2CH(CH_2)_2)$, 71.4 $(OCH_2CH_2CH_2CH_3)$, 71.9 (CH₃CHON), 73.5 (OCH₂CHCH₃), 75.5 (OCH₂CHCH₃), 169.7 (CO₂CH₂), 172.1 (CO₂CH₂CH₂CO₂), 179.7 (COOH).

Determination of Critical Micelle Concentration. Pyrene was used as fluorescence probe to measure the critical micelle concentration (cmc) of PAA-g-PPO **5** amphiphilic graft copolymer. Acetone solution of pyrene (0.1286 mM) was added to a large amount of water until the concentration of pyrene reached 0.0006 mM. Different amounts of THF solutions of PAA-g-PPO **5** (10, 1, 0.1, 0.01, 0.001, or 0.0001 mg/mL) were added to pyrene-containing water ([pyrene] = 0.0006 mM).

Results and Discussion

Synthesis of Br-Containing Acrylic Monomer. The key intermediate, *tert*-butyl (2-hydroxymethyl)acrylate, was first prepared via Baylis—Hillman reaction using *tert*-butyl acrylate as starting material under base-catalyzed and waterpromoted conditions. DABCO and TEA were used as basic cocatalysts, and a protonic solvent H₂O was employed to accelerate the reaction through either the stabilization of

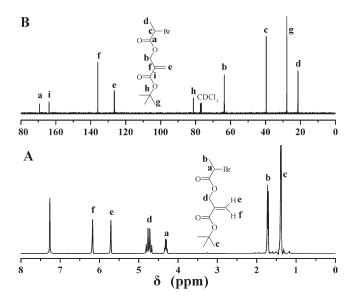


Figure 1. ¹H NMR (A) and ¹³C NMR (B) spectra of *t*BBPMA 1 in CDCl₂.

enolate or the activation of aldehyde.^{54,55} Next, 2-bromopropionic acid reacted with *tert*-butyl (2-hydroxymethyl)acrylate to provide the desired Br-containing *t*BBPMA 1 monomer via the common esterification using DMAP as catalyst.

FT-IR, ¹H NMR, and ¹³C NMR were used to characterize the chemical structure of *t*BBPMA **1**. Typical signals of carbonyl and double bond appeared at 1748, 1720, and 1643 cm⁻¹ in the FT-IR spectrum. The resonance signals of double bond were found to locate at 5.71 and 6.17 ppm in the ¹H NMR spectrum (Figure 1A). The peaks at 4.31 and 4.72 ppm belonged to 1 proton of CHBr and 2 protons of CO₂CH₂, respectively. The typical peaks at 126.5, 136.1, 163.9, and 169.4 ppm in the ¹³C NMR spectrum (Figure 1B) also witnessed the presence of double bond and carbonyl. All these evidence demonstrated the successful synthesis of Brcontaining acrylic monomer *t*BBPMA **1**.

Preparation of Well-Defined PtBA-Based Backbone. tBBPMA 1 was homopolymerized via RAFT in toluene using AIBN as initiator and CDB as chain transfer agent. AIBN was employed to remove the moiety of dithiobenzoate end group according to previous literature. The pink powder turned into white powder after the reaction, indicating the absence of dithiobenzoate residue.

The FT-IR spectrum showed the disappearance of typical signal of double bond at 1643 cm⁻¹ after RAFT homopolymerization. The peak of polyacrylate backbone appeared at 1.86 ppm in the ¹H NMR spectrum after the homopolymerization (Figure 2A) whereas the resonance signals of the double bond disappeared. In particular, the resonance signal of 1 proton of CHBr was found to locate at 4.53 ppm, and the bromine content after the homopolymerization (27.12%) was almost the same as that of the monomer (27.20%), which showed that the CHBr group was not affected during the homopolymerization. The disappearance of the resonance signals of the double bond was also verified by the ¹³C NMR spectrum (Figure 2B), and the peak of carbonyl of $CO_2C(CH_3)_3$ shifted from 163.9 to 171.5 ppm after RAFT homopolymerization.

In addition, only a unimodal and symmetrical elution peak with narrow molecular weight distribution $(M_w/M_n = 1.06)$ was found in the GPC curve (Figure 3) after RAFT homopolymerization of *t*BBPMA 1. From the data of molecular weight $(M_n = 6200)$, we can estimate that every

266

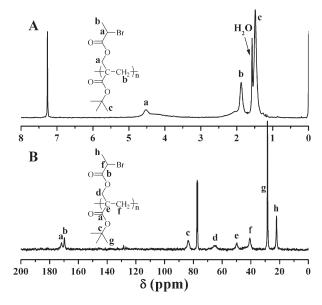


Figure 2. ¹H NMR (A) and ¹³C NMR (B) spectra of PtBBPMA 2 in CDCl₃.

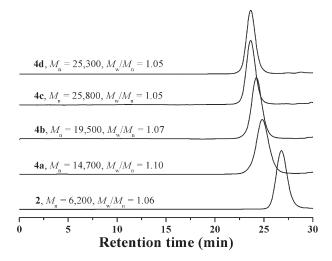


Figure 3. GPC traces of PtBBPMA 2 and PtBA-g-PPO 4a, 4b, 4c, and 4d in THF.

PtBBPMA 2 chain possesses 20.5 repeating units. All the above results confirmed the formation of well-defined PtBA-based backbone.

Preparation of TEMPO-Functionalized PPO. PPO-OH was first esterified by succinic anhydride to provide PPO-COOH. The successful introduction of carboxyl group was evidenced by two new peaks at 3489 and 1736 cm⁻¹ in the FT-IR spectrum after the reaction. Next, PPO-COOH was almost quantitatively converted to PPO-COCl by reacting with SOCl₂ followed by adding HTEMPO in situ to obtain the orange PPO-TEMPO compared to the colorless PPO-OH. A typical signal of CH_2 of TEMPO located at 1.84 ppm in the ¹H NMR spectrum after the reaction, confirming the existence of TEMPO radical. The peaks of CH_3 and CH of TEMPO were overlapped with those of PPO and CD₃OD, respectively. In addition, the peak at 2.57 ppm is attributed to 4 protons of CO₂CH₂CH₂CO₂ connection between TEM-PO end group and PPO segment, which also illustrated the successful incorporation of TEMPO radical. The molecular weight of the product derived from PPO-OH ($M_n = 1000 \text{ g/}$ mol) is 1317 g/mol (Table 1) measured by MAIDI-TOF-MS, which is in good accordance with the theoretical value

Table 1. Preparation of TEMPO-Functionalized PPO

sample	$M_{\rm n}^{\ c}$ (g/mol)	$M_{\rm n}^{d}\left({\rm g/mol}\right)$	$M_{ m w}/{M_{ m n}}^e$	N_{PPO}^{f}
$3a^a$	1254	1317	1.07	16.0
$3\mathbf{b}^b$	2754		1.11	41.9

^aSynthesized from PPO-OH, $M_{\rm n}=1000$. ^bSynthesized from PPO-OH, $M_{\rm n}=2500$. ^cTheoretical molecular weight. ^dMeasured by MAIDI-TOF-MS. ^eMeasured by GPC in THF. ^fThe number of PO repeating unit per chain.

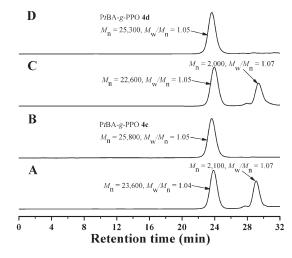


Figure 4. GPC traces of PtBA-g-PPO **4c** and **4d** before and after the ultrafiltration.

Table 2. Synthesis of PtBA-g-PPO Graft Copolymer

sample	[3]/[Br group]	$M_{\rm n}{}^d ({\rm g/mol})$	$M_{ m w}/{M_{ m n}}^d$	n_{PPO}^{e}	$D_{\mathrm{graft}}^f(\%)$
4a ^a	0.4/1	14 700	1.10	4.0	19.5
$4b^a$	0.7/1	19 500	1.07	6.9	33.7
$4c^a$	1.2/1	25 800	1.05	11.6	56.6
$4d^b$	1.2/1	25 300	1.05	12.0	58.5
$4e^c$	0.4/1	35 900	1.17	4.7	22.9
$4f^c$	0.7/1	47 500	1.23	8.6	42.0
$4g^c$	1.2/1	52 500	1.13	13.4	65.4

^a Synthesized from PPO-TEMPO **3a** catalyzed by CuBr/PMDETA at 90 °C for 24 h. ^b Synthesized from PPO-TEMPO **3a** catalyzed by Cu/PMDETA at 20 °C for 24 h. ^c Synthesized from PPO-TEMPO **3b** catalyzed by CuBr/PMDETA at 90 °C for 24 h. ^d Measured by GPC in THF at 35 °C. ^e The number of grafted PPO side chain obtained by ¹H NMR. ^f The grafting density of PPO side chain.

(1254 g/mol). All these points demonstrated the successful preparation of functionalized PPO with TEMPO end group. The approximate number of PO repeating unit per chain $(N_{\rm PPO})$ can be calculated from the molecular weight of PPO-OH, and the values are 16.0 and 41.9 for PPO-TEMPO 3a and 3b, respectively.

Synthesis of PtBA-g-PPO Graft Copolymer via ATNRC. ATNRC reaction between Br-containing PtBBPMA 2 homopolymer and PPO-TEMPO 3 was performed in toluene at 90 °C using CuBr/PMDETA as the catalytic system. 4/7 The crude product was a mixture of PtBA-g-PPO graft copolymer and unreacted PPO-TEMPO as evidenced by GPC (Figure 4A). The mixture was separated by an ultrafiltration membrane separator to provide pure PtBA-g-PPO 4 graft copolymer as shown in Figure 4B. It is clear that all the molecular weights of the obtained graft copolymers are much higher than that of PtBBPMA 2 homopolymer as listed in Table 2, indicating the occurring of the coupling reaction. All graft copolymers' GPC curves (Figure 3) showed a unimodal and symmetrical elution peak with narrow molecular weight distribution $(M_{\rm w}/M_{\rm n} \le 1.23)$, and the molecular weights increased with the raising of the composition of PPO-TEMPO 3 in the feed ratios.

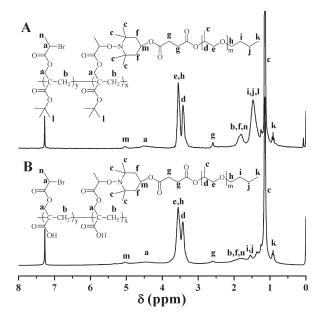


Figure 5. ¹H NMR spectra of PtBA-g-PPO **4** (A) and PAA-g-PPO **5** (B) in CDCl₃.

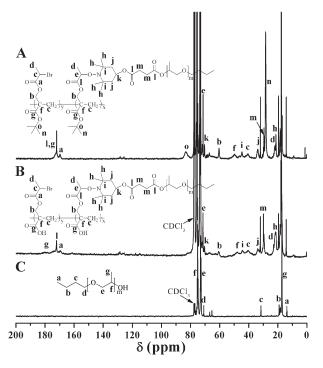
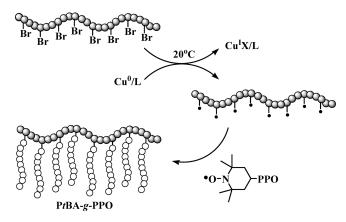


Figure 6. ¹³C NMR spectra of PtBA-g-PPO **4** (A), PAA-g-PPO **5** (B), and PPO-OH (C) in CDCl₃.

The resonance signals of the corresponding protons of both PtBA backbone and PPO side chains are found in the ¹H NMR spectrum as shown in Figure 5A. The peaks at 1.14 (OCH₂CHCH₃), 3.43 (OCH₂CHCH₃), and 3.56 ppm (OCH₂CHCH₃) are attributed to PPO side chains. A typical signal of 9 protons of tert-butyl of PtBA backbone locates at 1.47 ppm, which is overlapped with the signal of 4 protons of OCH₂CH₂CH₂CH₃ end group of PPO side chains. The minor peak at 5.03 ppm (peak "m") belongs to 1 proton of CH of piperidine, which demonstrated the existence of TEM-PO linkage between PtBA backbone and PPO side chains.

Figure 6A shows the ¹³C NMR spectrum of PtBA-g-PPO 4. The peaks at 14.1 (OCH₂CH₂CH₂CH₃), 17.5 (OCH₂CH-CH₃), 19.5 (OCH₂CH₂CH₂CH₃), 31.9 (OCH₂CH₂CH₂CH₃),

Scheme 2. Mechanism of Cu⁰-Catalyzed ATNRC Reaction



71.4 (OCH₂CH₂CH₂CH₃), 73.5 (OCH₂CHCH₃), and 75.5 ppm (OCH₂CHCH₃) are attributed to PPO side chains compared to ¹³C NMR spectrum of PPO-OH (Figure 6C). Typical signals of *tert*-butyl of PtBA backbone are found to locate at 28.3 (C(CH₃)₃) and 83.3 ppm (C(CH₃)₃). The TEMPO connection between PtBA backbone and PPO side chains is also evidenced by the peaks at 21.3 (NCCH₃), 33.8 (CO₂CH-(CH₂)₂), 44.6 (NCCH₃), and 70.5 ppm (CO₂CH(CH₂)₂).

Generally, ATNRC reaction was catalyzed by a relatively expensive catalyst, CuBr (Aldrich 212865, 98%, US \$70.90/ 250 g), under a relatively high temperature (90 °C), which may cause some side reactions including the chain transfer and the cross-linking. Is it possible to optimize ATNRC so that it can be run under the relatively mild conditions? Percec and co-workers have developed SET-LRP, ^{37,38} in which Cu⁰ powder (Aldrich 207780, 99%, US \$41.60/500 g) was used as an economical catalyst instead of Cu^I at ambient temperature. Thus, it is feasible to adopt Cu⁰ powder instead of CuBr to generate the macroradicals according to the mechanism of SET-LRP to synthesize PtBA-g-PPO graft copolymer under the relatively mild conditions. This experiment was carried out in toluene at 20 °C using the Cu⁰ PMDETA catalytic system, and a well-defined PtBA-g-PPO graft copolymer **4d** $(M_n = 25300, M_w/M_n = 1.05)$ was successfully synthesized with a similar grafting density (Table 2) and GPC curve (Figure 4D) in comparison with the entry of 4c catalyzed by CuBr/PMDETA at 90 °C (Table 2). This strategy is similar to SET-NRC recently reported by Huang and co-workers, 68 in which THF and ethanol were as solvents. In the current system, equimolar Cu⁰ transferred an electron to Br-containing repeating unit (P-Br) to afford the macroradical and Cu¹ by the SET mechanism, ^{37,38,56-67} as shown in Scheme 2. The formed macroradicals were captured by TEMPO-functionalized PPO so that PPO side chains were linked to the backbone.

Since the molecular weight of graft copolymer measured by GPC is very different from the "real" value, ⁶⁹ the number of grafted PPO side chains ($n_{\rm PPO}$) was determined by $^{1}{\rm H}$ NMR instead of GPC. This value was calculated according to eq 1 (S is the peak area, and $N_{\rm PPO}$ (16.0 or 41.9) is the number of PO repeating unit per side chain) as listed in Table 2. Furthermore, the grafting density of PPO side chain ($D_{\rm graft}$) was calculated via eq 2 (20.5 is the number of tBA repeating unit of the backbone), and the results are summarized in Table 2. Thus, the grafting efficiency can be estimated to be in the range from 48% to 65%, which is similar to that of a recent report about synthesizing the graft copolymers via ATNRC strategy. ⁴⁸ Another recent article also reported the moderate coupling efficiency (36–75%) of the Cu^I-catalyzed click "grafting-onto" reaction. ⁷⁰ Relatively low efficiency is

268

$$S_{d,e,h}/S_{i,j,1} = (3N_{PPO} + 2)n_{PPO}/(20.5 \times 9 + 4n_{PPO})$$
 (1)

$$D_{\text{graft}} = n_{\text{PPO}}/20.5 \tag{2}$$

Selective Hydrolysis of PtBA Backbone. Trifluoroacetic acid was used to hydrolyze the hydrophobic PtBA backbone to the hydrophilic PAA backbone in CH₂Cl₂ according to previous literatures.^{71–73} The chemical structure of the hydrolyzed product was characterized by ¹H NMR, ¹³C NMR, and FT-IR. The integration area of the peak at 1.47 ppm in the ¹H NMR spectrum after the hydrolysis (Figure 5B) reduced remarkably due to the disappearance of the signal of 9 protons of tert-butyl group. Moreover, the characteristic signals of the carbons of $C(C\overline{H}_3)_3$ group at 28.3 (peak "n" in Figure 6A) and 83.3 (peak "o" in Figure 6A) ppm in the ¹³C NMR spectrum completely disappeared after the hydrolysis as shown in Figure 6B, which demonstrated the successful hydrolysis of PtBA backbone. A new broad peak of -COOH appeared at 3445 cm⁻¹ in the FT-IR spectrum after the hydrolysis (Figure 7A) in comparison with that before the hydrolysis (Figure 7B), indicating the presence of carboxyl groups and the formation of PAA backbone. The minor peak at 5.03 ppm (peak "m") still appeared in Figure 5B after the hydrolysis, which verified the remaining of TEMPO linkage between PAA backbone and PPO side chains. Furthermore, typical signals of PPO side chains remained in both ¹H NMR and ¹³C NMR spectra after the hydrolysis; this confirmed that PPO side chains were not affected during the hydrolysis. Therefore, we can conclude that PtBA-g-PPO was selectively hydrolyzed to PAA-g-PPO.

Self-Assembly of PAA-g-PPO Amphiphilic Graft Copolymer. The cmc values of PAA-g-PPO **5** amphiphilic graft copolymers in aqueous media were examined by the fluorescence technique using pyrene as probe. ^{74,75} The fluorescence spectrum of pyrene is sensitively influenced by the environment and the polarity of its surrounding. ^{69,71} In the presence of micelles, pyrene is solubilized within the interior of the hydrophobic part. As a result, the values of I_1/I_3 of the emission spectrum changed sharply. The intensity ratios (I_1/I_3) against the logarithm of polymer concentrations were plotted to determine cmc as the onset of micellization (Figure 8).

The cmc values of PAA-g-PPO 5 are summarized in Table 3. These values were comparable with those of polymeric amphiphiles. ^{76–79} The cmc values of PAA-g-PPO decreased when the molecular weights increased due to the increasing of the content of hydrophobic PPO side chains.

As for PPO-based amphiphilic copolymers, only a few examples touched on their self-assembly properties in the selective solvents. Liu and co-workers reported the reversible temperature-induced self-assembly process of PPO-based block copolymers. ^{5,6} Furthermore, the sizes and morphologies of PEO-b-PPO amphiphilic diblock copolymer changed as the variation of the concentration of the aqueous solution. ¹⁹ However, none has reported the micellar morphology of PPO-based amphiphilic graft copolymer. The studies on the micellar morphology of PAA-g-PPO amphiphilic graft

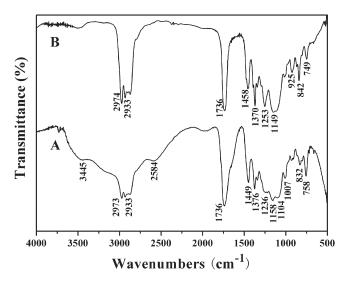


Figure 7. FT-IR spectra of PAA-g-PPO 5 (A) and PtBA-g-PPO 4 (B).

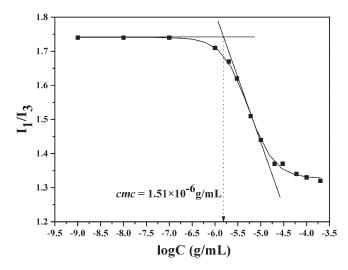


Figure 8. Dependence of fluorescence intensity ratios of pyrene emission bands on the concentrations of PAA-g-PPO 5b.

Table 3. cmc of PAA-g-PPO Amphiphilic Graft Copolymer^a

PtBA-g-PPO	PAA-g-PPO	cmc (g/mL)
4a	5a	2.08×10^{-6}
4b	5b	1.51×10^{-6}
4c	5c	9.57×10^{-7}
4e	5e	1.47×10^{-6}
4f	5f	1.24×10^{-6}
4g	5g	9.84×10^{-7}
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^a Determined by fluorescence spectroscopy using pyrene as probe.

copolymer may make sense. Eisenberg and co-workers found that the micellar morphologies formed by PS-*b*-PAA amphiphilic diblock copolymers could be tuned by the compositions of the copolymers. Thus, it may be interesting to investigate the micellar morphology of PAA-*g*-PPO 5 amphiphilic graft copolymer with the changing of the content of hydrophobic PPO segment.

In the current work, micellar structures were investigated by TEM. Diverse morphologies, including spheres, branched short rods, nanofibers, and vesicles, were formed by PAA-g-PPO 5 graft copolymers with different molecular weights in pure water (Figure 9). Figure 9A shows the spherical micelles (ca. 340 nm) formed by PAA-g-PPO 5a synthesized from PPO-TEMPO 3a. These spherical micelles

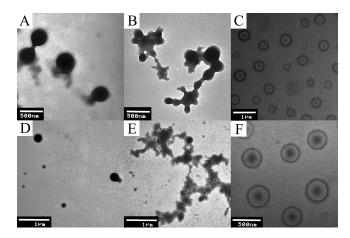


Figure 9. TEM images of micelles formed by PAA-g-PPO 5a (A), 5b (B), 5c (C), 5e (D), 5f (E), and 5g (F) in pure water.

have a trend to link into rod structures. When the grafting density of PPO-TEMPO 3a increased to 33.7%, the micellar morphologies of PAA-g-PPO 5b were branched short rods (Figure 9B). On further increasing the grafting density of PPO-TEMPO 3a to 56.6%, PAA-g-PPO 5c aggregated to form vesicles (ca. 500 nm) as shown in Figure 9C. PAA-g-PPO 5e, 5f, and 5g synthesized from PPO-TEMPO 3b also have a similar trend. With the increasing of the grafting density of PPO-TEMPO 3b, spherical micelles (ca. 270 nm) formed by PAA-g-PPO 5e (Figure 9D) changed into nanofibers (Figure 9E) aggregated by PAA-g-PPO 5f containing more PPO segments. PAA-g-PPO 5g with the highest grafting density (65.4%) aggregated into vesicles (ca. 420 nm), as shown in Figure 9F. This phenomena is similar to previous report.80 From a thermodynamic point of view, an increase of the aggregation number which decreases the interface area between the solvent and the aggregating blocks is favored. For the case of the spheres, along with the rising of the content of hydrophobic PPO segments, the aggregation number increases and the core radius also has to increase. As a result, the degree of stretching of PPO chains has to increase correspondingly, which is thermodynamically unfavorable. However, for the rod structures, the additional freedom degree along the axis made many chains incorporate into the structure without remarkable changes in their original conformation. The same applies to the vesicles. Thus, spherical aggregates transformed into branched micelles and finally into vesicles while the grafting density of hydrophobic PPO side chains increased. Thus, it is clear that the content of hydrophobic PPO segments really played an important role in determining the micellar morphologies.

Conclusions

In summary, we have presented the first example of welldefined PAA-g-PPO amphiphilic graft copolymer with narrow molecular weight distribution $(M_w/M_n \le 1.23)$ by sequential reversible addition-fragmentation chain transfer (RAFT) polymerization and atom transfer nitroxide radical coupling (ATNRC) chemistry followed by the selective hydrolysis of poly(tert-butyl acrylate) backbone. The molecular weights of the backbone and side chains are both clear. The cmc of the amphiphilic graft copolymer in water was determined by the fluorescence spectroscopy using pyrene as probe and the values decreased with the increasing of the contents of hydrophobic PPO side chains. Diverse micellar morphologies formed by PAAg-PPO are sensitive to the content of hydrophobic PPO segment. These aggregates may provide templates to fabricate nanocomposites, which is being carried out in our group.

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